

Date: Friday, 11/11/2005 2:43:38 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GUARD		
Job Number	: 24751			Part Number	: D3139 <i>u</i>		
Estimate Number	: 10456			Drawing Number	: D3139 REV B		
P.O. Number	: <i>N/A</i>			Project Number	:		
This Issue	: 11/11/2005 S.O. No. : <i>N/A</i>			Drawing Revision	: B		
Prsht Rev.	: NC			Material	: <i>N/A</i>		
First Issue	: <i>N/A</i>			Due Date	: 11/30/2005 Qty: 2 Um: Each		
Previous Run	: <i>N/A</i>						
Written By							
Checked & Approved By							
Comment	: Est Rev:A New Issue 05-11-09 JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
Comment: PURCHASING Issue P/O: <i>00000095</i> Guard as per Dwg D3139 Possible Supplier: Delastek Material: 0.125" thick Lexan sheet Certificate of conformity required		
2.0	D31394	Guard 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Guard		
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached		
4.0	QC6	DIMENSIONAL-CHECK  <i>206-10-20 (2)</i>
Comment: DIMENSIONAL CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify with Dart part # using a fine point permanent marker and Stock Location: <i>04</i>		

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Drawing Name: GUARD

Job Number: 24751

Part Number: D31394

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

2
D 11/10/24

Job Completion



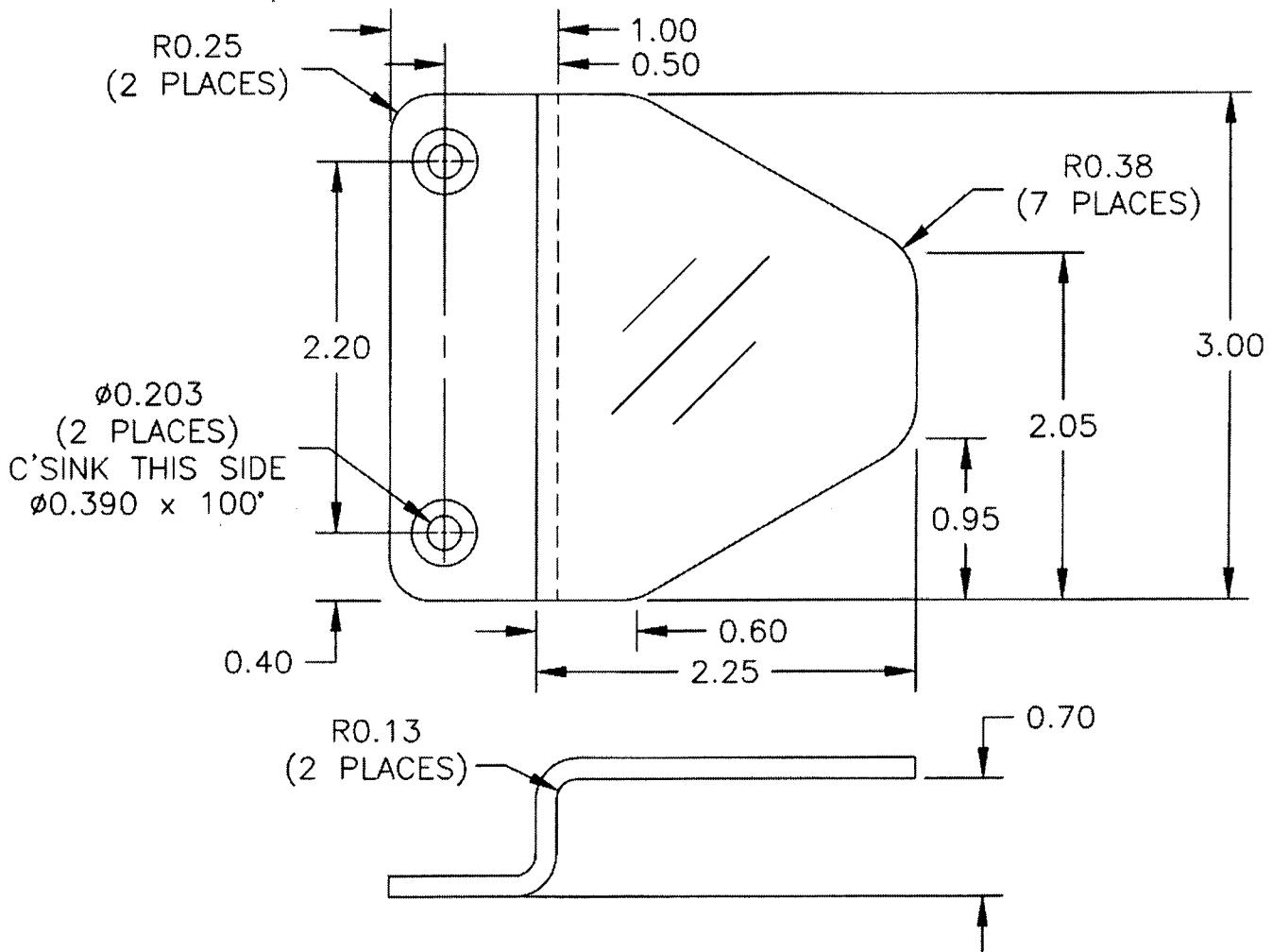
u 11/10/24



DATA
COPY
SERIAL

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D3139	SHEET 1 OF 2
DATE		TITLE	SCALE
04.10.18		GUARD	1:1
A	02.04.19	NEW ISSUE	
B	04.10.18	ADD PART MARKING	

RELEASED
04.11.23



D3139-1 GUARD
REPLACES PREMIER P/N B30-23000-237/-238

NOTES

- 1) MATERIAL: 0.125 THICK LEXAN SHEET
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

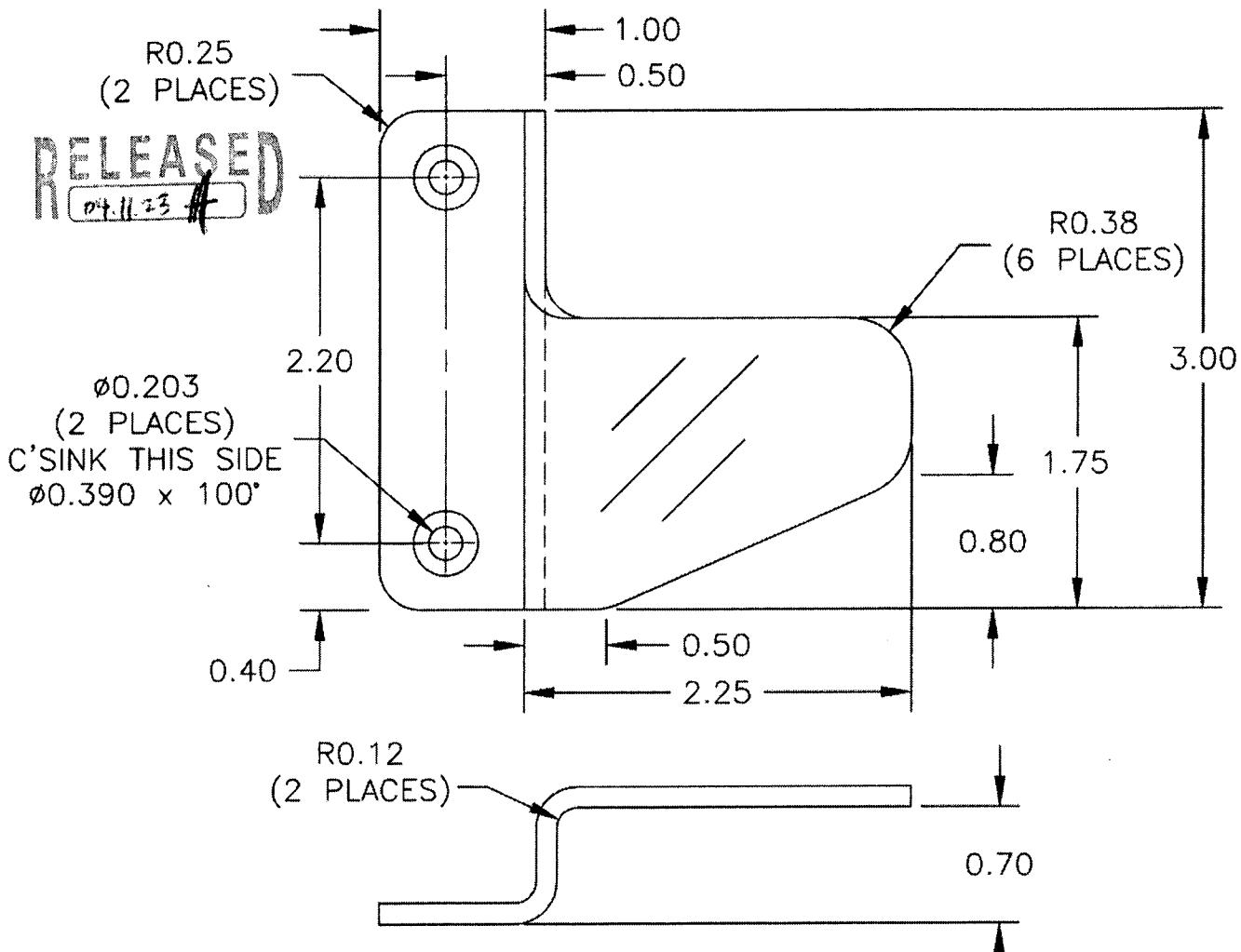
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DO COPY
C-10

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3139 REV. B
DATE 04.10.18		SHEET 2 OF 2 TITLE SCALE 1:1 GUARD



NOTES

- 1) D3139-3 REPLACES PREMIER P/N B30-23000-239
D3139-4 REPLACES PREMIER P/N B30-23000-240
- 2) MATERIAL: 0.125 THICK LEXAN SHEET
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANET INK MARKER

000000000

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 10, 2005
07:04 am

Work Order No : 0024751
Project Name : D3139-4
Project For : WK547
Work Order Type : Main
Main WO Number :
House Part Number : D3139-4
Description : Guard
Manufactured : No
Amount Req'd : *2*
Amount Done : 0
Start Date : 11-09-05
Est Finish Date : 11-24-05
Act Finish Date :
Drawings Reqd : No
Ok for Approval :
Approval Rec'd :
Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss)	0.00	0.00

CANUS PLASTICS INC.
300 Lisgar Street
Ottawa, ON
K2P 0E2

Phone: 613 232 2657 Fax: 613 232 6214
info@canusplastics.com
www.canusplastics.com

Packing Slip 129516

CUSTOMER NO. 163233

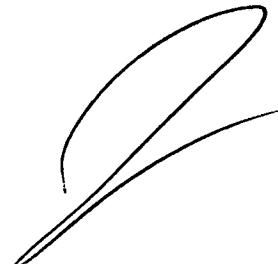
BILL TO: DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

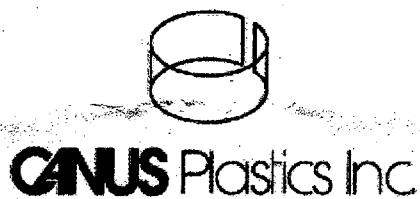
SHIP TO: SAME

Attn: Accounts Payable

(613)632-3336

DATE	SHIP VIA	F.O.B.	TERMS
10/05/06	Canpar	Our Dock	Net 30 days
P.O. NUMBER	ORDER DATE	SALESPERSON	
PO00000095	10/05/06	TM	
PART NUMBER	DESCRIPTION		QUANTITY
MFG	D3139 GUARD ASSY		2
			2





300 LISGAR ST
OTTAWA, ONTARIO
K2P 0E2
PH: 613-232-2657
FAX: 613-232-6214

Certificate of Conformance

Date: 12/09/05

To: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBUURY, ON
K6A 1K7

P.O.#: PO00000095

Order# 129516

The undersigned hereby certifies that the materials supplied and the items shipped under the above purchase order, are in conformance with, all applicable specifications and/or purchase order requirements. All reports of the materials supplied are on file and can be made available upon request.

<u>Quantity</u>	<u>Description</u>	<u>Specification</u>
2	D3139 guard assy	DWG # D3139 rev B

SIGNED: